

**Work Order ID 78662**

Thursday, January 12, 2012 10:10:10 AM

**\*78662\***

Page 1

Item ID: D206-667-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Spacer Block

Start Date: 1/12/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 1/19/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: *UMF*Date: *12-01-12* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

DSI9263

Rev A

100

0.00

**\*100\***DOCUMENT CONTROL *✓*

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-667-011 CHG001

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*W 12-01-24 (4)*  
*for MLS 12-1-12 (4)**12/1/24**W 12-01-24 (4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 78662**

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**\*78662\***

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Item ID: D206-667-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Spacer Block

Start Date: 1/12/2012 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 1/19/2012 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

**\*130\***

Packaging

Packaging

0.00

0.00

Memo

Identify and pack for shipping as per PPP D206-667-011

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Rev B

122

12/1/24 5 (4)

12/1/25

R12-01-24  
H

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, January 12, 2012 10:10:10 AM

Page 1

Work Order ID: 78662

Parent Item: D206-667-011

Parent Item Name: Spacer Block

Start Date: 1/12/2012

Required Date: 1/19/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Manufacturing 05-11-05 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-6A Bolt		Purchased	No			120	Each	3,508.0000	8	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		3508							
				119017		3508							
AN4-7A Bolt		Purchased	No			120	Each	161.0000	8	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		161							
				117514		161							
AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000	16	64			
D3193-041 Support Bracket Assembly		Manufactured	No			120	Each	9.0000	2	12/1/24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST480		9							
				52158		9							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DART AEROSPACE LTD.

IIN-D206-667

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5.3 CROSSTUBE KITS

Item	Qty -011	Qty -013	Qty -015	Qty -017	Part Number	Description
	X				D206-667-011	SPACER BLOCK KIT (-101)
		X			D206-667-013	NUT PLATE KIT (-101/-103/-105/-107/-203/-205/-207)
			X		D206-667-015	NUT PLATE KIT (-201)
				X	D206-667-017	GROUNDING STRAP INSTALLATION (-101/-103/-105/-107)
30	8				AN4-6A	BOLT
31	8				AN4-7A	BOLT
32	16				AN960JD416	WASHER
33	2				D3193-041	SPACER BLOCK ASSEMBLY
40		2			D2873-043	NUT PLATE
41		2			D2873-045	NUT PLATE
42			2		D2872-043	NUT PLATE
43			2		D2872-045	NUT PLATE
44		10			AN5-7A	BOLT
45		10	10		AN5-10A	BOLT
46		4	4		AN5-30A	BOLT
47		4			AN5-32A	BOLT
49		4	4		MS21042L5	NUT (OR MS21042-5)
50		18	18		NAS1149C0563J	WASHER (OR AN960JD516)
70				2	AN742D36	CLAMP
71				2	MS9165-05	ANGLE BRACKET
72				2	MS21042L3	NUT (OR MS21042-3)
73				2	MS27039-1-08	SCREW
74				4	NAS1149C0332R	WASHER (OR AN960C10L)